

Work Order ID 55766

February 1, 2010 10:12:50 AM

blue



Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH, Blue

Start Date: 1/29/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

*[Signature]*

Date: 10-2-01

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-412 CHG006

5 10/03/04

10/02/25

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/03/04

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8 10/03/04

(41)

55778.

# Work Order ID 55766

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Item ID: D206-642-412BL

Accept

Revision ID:

Item Name: Skidtube RH, Blue

Start Date: 1/29/10 Start Qty: 1.00

Required Date: 2/08/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-412

Location: \_\_\_\_\_  
PPP Rev: 2

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00



Setup Start



Stop



Cust Item ID:

Customer:

10-3-4 SP

10/03/11 AJ

MF  
10-3-8.

# Picklist Print

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Work Order ID: 55766

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-41A

Purchased

No

Each

216.0000

8.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

216

107242

4

108302

4

111163

8

112431

200

AN4-6A

Purchased

No

Each

1,539.000

12.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1539

112314

139

112641

100

112720

100

112829

300

112933

300

113149

600

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Work Order ID: 55766



Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue


Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C5A  BOLT		Purchased	No				Each	571.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	571	
104936	5	
110552	64	M1/0882
112243	500	
18918	2	

AN5-11A



Bolt

Purchased

No

Each

163.0000

8.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	163	
109061	1	
109545	1	
110363	6	
110985	1	
112243	4	
112314	100	M112314
113149	50	

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# Picklist Print

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Work Order ID: 55766



Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue


Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-12A  Bolt		Purchased	No				Each	165.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	165	
104936	1	
110467	14	
112314	150	

m112314

AN5-13A  
  
Bolt

Purchased No

Each 64.0000 4.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	64	
104936	3	
108167	8	
110363	14	
112492	10	
113237	29	

m113237

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Comments:

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416 washer		Purchased	No				Each	542.0000	1.0000			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

100993

542

542

Each

0.0000

8.0000

M100993



M113288

CU

AN960JD10 NAS1149 003635



Washer

Purchased

No

AN960JD416 NAS1149 004635



Washer

Purchased

No

Each

0.0000

24.0000



M113706

CU

AN960JD516



Washer

Purchased

No

Each

0.0000

8.0000



M113524

10043/2 ①

NAS1149 005635

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Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-441		Manufactured	No				Each	6.0000	1.0000			
Replacement Skidtube												

55778 *Per B/7*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

D206-648-013

Manufactured No



GHW Modification

CH2002

Each 9.0000 1.0000



55788 *Per 3/2*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	8	
52585	4	
52907	4	
Main Warehouse		
ST	1	
52273	1	

att: blue lug

# Picklist Print

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2652		Manufactured	No				Each	417.0000	16.0000			
-------	--	--------------	----	--	--	--	------	----------	---------	--	--	--



Bushing



*Handwritten signature and date 2/14/10*

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST021

111

53741

111

*Handwritten 53741*

Main Warehouse

ST40

262

51531

262

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2712      Manufactured      No

Each      593.0000      10.0000



Set Screw

Warehouse      Loc Qty      Loc Code

Location

OFFSHORE

FG      50

29962      50

Main Warehouse

ST      6

47603      6

Main Warehouse

ST022      537

16400      20

43810      11

48235      6

50415      500

D2932-2      Manufactured      No

Each      15.0000      1.0000



Saddle RH Out, 206

Warehouse      Loc Qty      Loc Code

Location

Main Warehouse

ST      15

40280      1

48189      3

50368      6

53329      5

att: blue

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2933-2

Manufactured

No

Each

22.0000

1.0000



—

*[Signature]*

Saddle RH In, 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

22

45321

1

50377

2

52308

8

52587

6

53330

5

53330

att: blue

D2934

Manufactured

No

Each

60.0000

2.0000



—

*[Signature]*

Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST55

54

50376

54

50376

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2935 Saddle Spacer		Manufactured	No				Each	75.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST031

69

50211

69

Each

11.0000

1.0000

D2938-2

Manufactured

No



Saddle RH Out, 206

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

41131

1

50245

5

53332

5

att: blue

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Parent Item Name: Skidtube RH, Blue


Comments:

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2939-2 S  Saddle RH In, 206		Manufactured	No				Each	13.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	13	
52658	8	
53334	5	

53334

att: blue

D3407-043



Tow Ring

Manufactured No

Each

65.0000

1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	45	
48249	9	
50176	20	
53351	16	
Main Warehouse		
ST464	20	
50387	20	

53351

att: blue

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D3413-1 Manufactured No



Ring

Each 45.0000

1.0000



✓

*[Signature]*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

27

53446

27

53446

Main Warehouse

ST473

18

51586

18

att: blue

S D3456-1



Washer

Manufactured No

Each 196.0000

1.0000



✓

*[Signature]*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

196

51653

12

54692

184

54692

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# Picklist Print

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Work Order ID: 55766

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Comments:

Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3457-1		Manufactured	No				Each	119.0000	2.0000			
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Washer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

109

45913

49

52981

60

MS21042L3

Purchased

No

Each

2,919.000 8.0000



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2919

110844

35

111274

27

111668

52

112314

307

112385

498

113523

300

113537

700

113644

1000

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Work Order ID: 55766



Parent Item: D206-642-412BL



Parent Item Name: Skidtube RH, Blue

Start Date: 1/29/10

Required Date: 2/08/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L4

Purchased

No

Each

3,034.000

12.0000

✓



Nut

*[Signature]*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

3034

102552

6

104248

6

110507

184

111827

1838

113422

1000

15924

0

*M111827*

MS21043-4

Purchased

No

Each

603.0000

1.0000

✓



Nut

*CC 10/3/12*

## Warehouse

## Loc Qty

## Loc Code

### Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

563

112243

2

112314

103

112492

11

113064

447

*M113064*

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